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## **Fabricating Copper-Based Composite by using Waste Steel Chips and TiB<sub>2</sub> Reinforcement Material**

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**Abstract**—Nowadays the wastes of the steel from the manufacturing sectors are producing in very large quantity. However, industries are not able to reutilize these wastes as it is not fruitful for these industries. Therefore, In the present study, an attempt was made to developed copper-based composite material reinforced with waste steel chips and TiB<sub>2</sub> (Titanium diboride). Uniform distribution of reinforcement particles was observed in the copper-based matrix material. Mechanical properties such as hardness and tensile strength were improved by utilizing 5 wt. % waste steel chips and 5 wt. % TiB<sub>2</sub> in copper-based matrix. Tensile strength for Cu/5 wt. % steel chips composite and Cu/5 wt. % TiB<sub>2</sub> composite was found to be 220 MPa and 215 MPa respectively. Hardness was found to be 35 BHN and 45 BHN for Cu/5 wt. % steel chips composite and Cu/5 wt. % TiB<sub>2</sub> composite respectively.

**Key words:** Copper, waste steel chips, reutilize, composite; TiB<sub>2</sub>